

# DSH-2500x63T

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## **MACHINE SPECIFICATION**

### **Standard Designs for the Hydraulic Press Brake**

The brake press is fitted with intermediate upper clamps to prevent wedging

Plate support arms

Powered adjustment of axis depth

Backstop

Light guards

Top and bottom tooling

Estun E21 NC control

German Bosch-Rexroth hydraulic system

Telemecanique/Schneider Electric components

Hydraulic and electrical overload protection

Squaring arm and front support arms

Delta inverter with ball screw and polished rod with 0.05 mm accuracy

## **Estun E21s NC Control System for the Hydraulic Press Brake**

Monochrome LCD box panel

Integral factor freely programmable

Automatic positioning control

Spindle offset allowance

Internal time relay

Stock counter

Backgauge position display with 0.01mm resolution

<b>TECHNICAL SPECIFICATION</b>	
<b>Bending Capacity</b>	<b>630kn</b>
<b>Bending Length</b>	<b>2500mm</b>
<b>Between Columns</b>	<b>2000mm</b>
<b>Throat Depth</b>	<b>250mm</b>
<b>Slide Stroke</b>	<b>100mm</b>
<b>Stroke Adjustment</b>	<b>80mm</b>
<b>Max. Shut Height</b>	<b>340mm</b>
<b>SPM</b>	<b>&gt;=10</b>
<b>Main Motor Power</b>	<b>5,5kw</b>
<b>Net Weight</b>	<b>4600kg</b>
<b>Outline Size (LxWxH)</b>	<b>3100x1890x2200</b>