

DSH-3200x63T





MACHINE SPECIFICATION

Standard Designs for the Hydraulic Press Brake

The brake press is fitted with intermediate upper clamps to prevent wedging

Plate support arms

Powered adjustment of axis depth

Backstop

Light guards

Top and bottom tooling

Estun E21 NC control

German Bosch-Rexroth hydraulic system

Telemecanique/Schneider Electric components

Hydraulic and electrical overload protection

Squaring arm and front support arms

Delta inverter with ball screw and polished rod with 0.05 mm accuracy

Estun E21s NC Control System for the Hydraulic Press Brake

Monochrome LCD box panel

Integral factor freely programmable

Automatic positioning control

Spindle offset allowance

Internal time relay

Stock counter

Backgauge position display with 0.01mm resolution

TECHNICAL SPECIFICATION	
Bending Force	63ton
Bending Length	3200mm
Between Columns	2560mm
Stroke	100mm
Daylight	320mm
Throat Depth	250mm
Bed Height	820mm
Y-axis advance speed	110mm/sec
Y-axis working speed	5~12mm/sec (adjustable)
Y-axis return speed	100mm/sec
Main Motor Power	5,5kw
Net Weight	4800kg
Outline Size (LxWxH)	3350x1450x2250
BackGauge Accuracy	0.05mm
X-axis BackGauge Travel	500mm
Wotkpiece straightness	0.5/m mm
Bending angle accuracy	<+-40
Sliding Front Arms	2pcs
BackGauge Finger Block	4pcs